

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

- Trade name PVDF SOLEF® 6020/1001

1.2 Relevant identified uses of the substance or mixture and uses advised against**Uses of the Substance/Mixture**

- For industrial use only

1.3 Details of the supplier of the safety data sheet**Company**

Syensqo (Shanghai) International Trading Co., Ltd.
3966, JINDU RD, XINZHUANG INDUSTRIAL ZONE, MINHANG DISTRICT, SHANGHAI, CHINA 201108
Tel: +86 21 2350 1000

E-mail address

sds.syensqo@syensqo.com

1.4 Emergency telephone number

400 120 6011 (toll-free, access from China only)
NRCC
CHINA (DOMESTIC ONLY): +86 532 8388 9090 (Qingdao)
MULTI LINGUAL EMERGENCY NUMBER (24/7)
Europe/Latin America/Africa: +44 1235 239 670 (UK)
Middle East/Africa speaking Arabic: +44 1235 239 671 (UK)
Asia Pacific : +65 3158 1074 (Singapore)
China : 400 120 6011 (toll-free, access from China only)
North America : +1 800 424 9300

SECTION 2: Hazards identification**2.1 Emergency overview**

<u>Appearance</u>	<u>Form:</u>	powder
	<u>Physical state:</u>	solid
	<u>Colour:</u>	white
	<u>Odour</u>	odourless

2.2 Classification of the substance or mixture**GHS Classification and Labeling: Follow GB 15258 and GB 30000 series standard**

- Not classified as hazardous product under the regulation above.

2.3 Label elements**GHS Classification and Labeling: Follow GB 15258 and GB 30000 series standard**

- Not required to be labelled under the local regulation including regulation above.



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2.4 Physical and chemical hazards

- Not classified based on available information.

2.5 Health hazards

- Not classified based on available information.

2.6 Environmental hazards

- Not classified based on available information.

2.7 Other hazards which do not result in classification

- May form combustible dust concentrations in air
- Thermal decomposition can lead to release of toxic and corrosive gases.

SECTION 3: Composition/information on ingredients**3.1 Substance**

- Chemical nature Polyvinylidene fluoride

Information on Components and Impurities

Chemical name	CAS-No.	Identification number	Concentration [%]
Polyvinylidene fluoride resin	24937-79-9	Not applicable	> 99.9

Remarks

- Contains no hazardous ingredients according to GHS

3.2 Mixture

- Not applicable, this product is a substance.

SECTION 4: First aid measures**4.1 Description of first aid measures****In case of inhalation**

- Remove the subject from dusty environment and let him blow his nose.

Exposure to decomposition products

- Move to fresh air.
- Oxygen or artificial respiration if needed.
- Symptoms of poisoning may develop many hours after exposure.
- Keep under medical supervision for at least 48 hours.

In case of skin contact

- Wash off with soap and water.

Exposure to decomposition products

- Wash off with soap and water.
- Immediately apply calcium gluconate gel 2.5% and massage into the "affected area using rubber gloves; continue to massage while repeatedly" applying gel until 15 minutes after pain is relieved.
- Consult a physician.

In case of eye contact

- In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.



In case of ingestion

- negligible

4.2 Most important symptoms and effects, both acute and delayed**In case of inhalation****Effects**

- Mechanical irritation from the particulates generated by the product.
- The thermal decomposition vapours of fluorinated polymers may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

Symptoms***Exposure to decomposition products***

- Headache
- Shortness of breath
- Cough

In case of skin contact**Effects**

- Mechanical irritation from the particulates generated by the product.

Symptoms***Exposure to decomposition products***

- Irritation
- Redness
- Burn

In case of eye contact**Effects**

- Mechanical irritation from the particulates generated by the product.

Symptoms***Exposure to decomposition products***

- Irritation
- Redness
- Burn

In case of ingestion**Effects**

- Low ingestion hazard.

4.3 Indication of any immediate medical attention and special treatment needed**Notes to physician**

- None

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing media**

- Water
- powder
- Foam
- Dry chemical



- Carbon dioxide (CO₂)

Unsuitable extinguishing media

- None

5.2 Special hazards arising from the substance or mixture

- The product is not flammable.
- Dust may form explosive mixture in air.
- In case of fire hazardous decomposition products may be produced such as: Gaseous hydrogen fluoride (HF), Fluorophosgene

5.3 Advice for firefighters**Special protective equipment for firefighters**

- Wear self-contained breathing apparatus and protective suit.
- When intervention in close proximity wear acid resistant over suit.

Further information

- Evacuate personnel to safe areas.
- Approach from upwind.
- Protect intervention team with a water spray as they approach the fire.
- Keep containers and surroundings cool with water spray.
- Keep product and empty container away from heat and sources of ignition.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures****Advice for non-emergency personnel**

- Prevent further leakage or spillage if safe to do so.

Advice for emergency responders

- Ensure adequate ventilation.
- Avoid dust formation.
- Material can create slippery conditions.
- Sweep up to prevent slipping hazard.
- Keep away from open flames, hot surfaces and sources of ignition.

6.2 Environmental precautions

- Should not be released into the environment.
- Do not flush into surface water or sanitary sewer system.

6.3 Methods and materials for containment and cleaning up

- Sweep up or vacuum up spillage and collect in suitable container for disposal.

6.4 Reference to other sections

- Refer to protective measures listed in sections 7 and 8.

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SECTION 7: Handling and storage**7.1 Precautions for safe handling**

- Ensure adequate ventilation.
- Avoid dust formation.
- Use personal protective equipment.
- Keep away from heat and sources of ignition.
- To avoid thermal decomposition, do not overheat.
- Take measures to prevent the build up of electrostatic charge.
- Clean and dry piping circuits and equipment before any operations.
- Ensure all equipment is electrically grounded before beginning transfer operations.

Hygiene measures

- Ensure that eyewash stations and safety showers are close to the workstation location.
- When using do not eat, drink or smoke.
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

7.2 Conditions for safe storage, including any incompatibilities**Technical measures/Storage conditions**

- Keep in properly labelled containers.
- Keep away from heat and sources of ignition.
- Keep away from combustible material.
- Keep away from incompatible products
- Provide tight electrical equipment well protected against corrosion.
- Refer to protective measures listed in sections 7 and 8.
- For additional information, consult the current edition of Guide for the Safe Handling of Fluoropolymers published by PlasticsEurope, Association of Plastics Manufacturers.

Packaging material**Suitable material**

- Plastic materials.

7.3 Specific end use(s)

- Contact your supplier for additional information

SECTION 8: Exposure controls/personal protection**8.1 Control parameters**

- Contains no substances with occupational exposure limit values above their regulatory reporting threshold.

Components with other occupational exposure limits

Components	Value type	Value	Basis
Particles not otherwise specified (PNOS)	TWA	10 mg/m ³	USA. ACGIH Threshold Limit Values (TLV)
Form of exposure : Inhalable particulate matter			

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Particles not otherwise specified (PNOS)	TWA	3 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
Form of exposure : Respirable particulate matter			

Threshold limit values of by-products from thermal decomposition:**Components with national occupational exposure limits**

Components	Value type	Value	Basis
Hydrofluoric acid	MAC	2 mg/m3	Occupational exposure limits for hazardous agents in the workplace - Chemical hazardous agents.
Expressed as :Fluorine			
Carbonyl fluoride	PC-TWA	5 mg/m3	Occupational exposure limits for hazardous agents in the workplace - Chemical hazardous agents.
Carbonyl fluoride	PC-STEL	10 mg/m3	Occupational exposure limits for hazardous agents in the workplace - Chemical hazardous agents.

Components with other occupational exposure limits

Components	Value type	Value	Basis
Hydrofluoric acid	TWA	0.5 ppm	USA. ACGIH Threshold Limit Values (TLV)
Danger of cutaneous absorption Expressed as :Fluorine			
Hydrofluoric acid	C	2 ppm	USA. ACGIH Threshold Limit Values (TLV)
Danger of cutaneous absorption Expressed as :Fluorine			
Carbonyl fluoride	TWA	2 ppm	USA. ACGIH Threshold Limit Values (TLV)
Carbonyl fluoride	STEL	5 ppm	USA. ACGIH Threshold Limit Values (TLV)



8.2 Exposure controls

Control measures

Engineering measures

- Provide appropriate exhaust ventilation at machinery and at places where dust can be generated.
- Provide local ventilation appropriate to the product decomposition risk (see section 10).
- Refer to protective measures listed in sections 7 and 8.
- Apply technical measures to comply with the occupational exposure limits.

Individual protection measures

Respiratory protection

- In case of insufficient ventilation, wear suitable respiratory equipment.
- Respirator with a dust filter
- In case of decomposition (see section 10), use an air breathing apparatus with face mask.
- Use only respiratory protection that conforms to international/ national standards.

Hand protection

- Wear protective gloves.

Suitable material

- Nitrile rubber
- PVC
- Neoprene gloves
- butyl-rubber

- Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

Eye protection

- Tightly fitting safety goggles.

Skin and body protection

- Wear work overall and safety shoes.

Hygiene measures

- Ensure that eyewash stations and safety showers are close to the workstation location.
- When using do not eat, drink or smoke.
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls

- Dispose of rinse water in accordance with local and national regulations.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

<u>Physical state</u>	solid
<u>Form</u>	powder
<u>Colour</u>	white
<u>Odour</u>	odourless
<u>Odour Threshold</u>	Not applicable
<u>Melting point/freezing point</u>	<u>Melting point/ range:</u> 170 - 175 °C
<u>Initial boiling point and boiling range</u>	<u>Boiling point/boiling range:</u> Not applicable



<u>Flammability (solid, gas)</u>	The product is not flammable.
<u>Flammability (liquids)</u>	Not applicable
<u>Flammability/Explosive limit</u>	<u>Lower flammability/explosion limit:</u> Not applicable <u>Upper flammability/explosion limit:</u> Not applicable
<u>Flash point</u>	The product is not flammable.
<u>Auto-ignition temperature</u>	<u>Ignition temperature:</u> not determined
<u>Decomposition temperature</u>	> 290 °C
<u>pH</u>	Not applicable
<u>Viscosity</u>	<u>Viscosity, dynamic</u> : Not applicable
<u>Solubility</u>	<u>Water solubility:</u> insoluble <u>Solubility in other solvents:</u> Dimethylformamide: soluble Dimethyl sulphoxide: soluble N,N-dimethylacetamide: soluble
<u>Partition coefficient: n-octanol/water</u>	Not applicable
<u>Vapour pressure</u>	Not applicable
<u>Density</u>	1.7 - 1.8 g/cm3 <u>Bulk density:</u> 0.3 - 1.0 g/cm3
<u>Relative density</u>	not determined
<u>Relative vapor density</u>	Not applicable
<u>Particle characteristics</u>	<u>Particle size:</u> < 300 µm
<u>Evaporation rate (Butylacetate = 1)</u>	Not applicable
9.2 Other information	
<u>Oxidizing properties</u>	Not considered as oxidizing
<u>Self-ignition</u>	not auto-flammable, Expert judgement
<u>Impact sensitivity</u>	Class of dust explosion: ST1 (weakly explosive and only under specific conditions).
<u>Dust deflagration index (Kst)</u>	28 m.bar/s
<u>Minimum ignition energy</u>	St1



SECTION 10: Stability and reactivity**10.1 Reactivity**

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

- Under certain conditions, small dust-particles from the product may form flammable and explosive mixtures with the air.

10.4 Conditions to avoid

- To avoid thermal decomposition, do not overheat.
- The decomposition is promoted at high temperature by silica (glass fibers, etc.), boron, and titanium dioxide.
- Keep away from flames and sparks.

10.5 Incompatible materials

- Alkali metals (molten form)
- Finely divided aluminium
- silver
- Powdered metals
- Strong bases
- Esters
- Ketones
- Silica, boron, and titanium dioxide at high temperature

10.6 Hazardous decomposition products

- Gaseous hydrogen fluoride (HF).
- Fluorophosgene
- Particulates of carbon
- Carbon oxides
- Other hazardous decomposition products may be formed.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Acute oral toxicity**

LD50 : > 2,000 mg/kg - Mouse
Not classified as hazardous for acute oral toxicity according to GHS.
Published data

Acute inhalation toxicity

No data available

Acute dermal toxicity

No data available

Acute toxicity (other routes of administration)

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

Dust contact with the eyes can lead to mechanical irritation.



Respiratory or skin sensitisation

No data available

Mutagenicity**Genotoxicity in vitro**Ames test
with and without metabolic activationnegative
Method: OECD Test Guideline 471
Published data
Chromosome aberration test in vitro
Strain: Chinese hamster lung cells
with and without metabolic activationnegative
Method: according to a standardised method
Published data**Genotoxicity in vivo**

No data available

Carcinogenicity

No data available

Toxicity for reproduction and development**Toxicity to reproduction/Fertility**Reproduction/developmental toxicity screening test - Rat, male and female, Oral
General Toxicity - Parent NOAEL: 1,000 mg/kg bw/day
General Toxicity F1 NOAEL: 1,000 mg/kg bw/day
Fertility NOAEL Parent: 1,000 mg/kg bw/day
OECD Test Guideline 422
Gavage, No toxicity to reproduction, Published data**Developmental Toxicity/Teratogenicity**Reproduction/developmental toxicity screening test - Rat, male and female, Oral
General Toxicity Maternal NOAEL: 1,000 mg/kg bw/day
Teratogenicity NOAEL F1:1,000mg/kg bw/day
Method: OECD Test Guideline 422
Gavage, No effect observed on development, Published data**STOT****STOT - single exposure**

The substance or mixture is not classified as specific target organ toxicant, single exposure.

STOT - repeated exposureThe substance or mixture is not considered to cause damage to organs through prolonged or repeated exposure.
Oral 28-day - Rat , male and female
NOAEL: 1000 mg/kg
Method: OECD Test Guideline 422
Gavage
No adverse effect has been observed in toxicity tests by repeated administration
Published data
No data available**Experience with human exposure****CMR effects****Mutagenicity**

In vitro tests did not show mutagenic effects

Reproductive toxicityNot classified as toxic for the reproduction (fertility and/or development) according to GHS criteria
No data available**Aspiration toxicity**

Further information

Description of possible hazardous to health effects is based on experience and/or toxicological characteristics of several components.
Product dust may be irritating to eyes, skin and respiratory system.
The thermal decomposition vapours of fluorinated polymers may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.
Thermal decomposition can lead to release of toxic and corrosive gases.
The exposure to decomposition products causes severe irritation of eyes, skin and mucous membranes.

SECTION 12: Ecological information**12.1 Toxicity****Aquatic Compartment**

Acute toxicity to fish No data available

Acute toxicity to daphnia and other aquatic invertebrates No data available

Toxicity to aquatic plants No data available
Toxicity to microorganisms No data available

Chronic toxicity to fish No data available

Chronic toxicity to daphnia and other aquatic invertebrates No data available

12.2 Persistence and degradability

Abiotic degradation No data available

Physical- and photo-chemical elimination No data available

Biodegradation

Biodegradability

Not biodegradable
Expert judgement
According to the high molecular weight of the polymer, diffusion through biological membranes is impossible.

Degradability assessment

The product is not considered to be rapidly degradable in the environment

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water No data available

Bioconcentration factor (BCF) No data available

12.4 Mobility in soil

Adsorption potential (Koc) No data available



Known distribution to environmental compartments No data available

12.5 Results of PBT and vPvB assessment

Not persistent, bioaccumulative, and toxic (PBT).
Not very persistent and very bioaccumulative (vPvB).

12.6 Other adverse effects

Ecotoxicity assessment

Short-term (acute) aquatic hazard

Not classified due to lack of data.

Long-term (chronic) aquatic hazard

Not classified due to lack of data.

Remarks

Ecological injuries are not known or expected under normal use.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product Disposal

- Can be incinerated, when in compliance with local regulations.
- The incinerator must be equipped with a system for the neutralisation or recovery of HF.
- Dispose of in accordance with local regulations.

Advice on cleaning and disposal of packaging

- Empty containers can be landfilled, when in accordance with the local regulations.

SECTION 14: Transport information

CN DG

not regulated

IMDG

not regulated

IATA

not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transport regulations for hazardous materials, it would be advisable to check their validity with your sales office.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Following last version of regulations are applicable for the chemical classification, SDS and label:

- Specification for classification and labelling of chemicals, GB 30000 series standard
- General rules for preparation of precautionary label for chemicals, GB 15258
- Safety data sheet for chemical products—Content and order of sections, GB/T 16483
- GB/T 17519 Guidance on the compilation of safety data sheet for chemical products
- Decree No. 591 of the State Council of the People's Republic of China: Regulations on the Control over Safety of Hazardous Chemicals
- List of dangerous goods GB 12268



- Classification and code of dangerous goods GB 6944

Other regulations

- Law on the Prevention and Control of Occupational Diseases

Notification status

Inventory Information	Status
United States TSCA Inventory	- Listed as active on the TSCA inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
Australian Inventory of Industrial Chemicals (AIIC)	- Listed on Inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
Japan. ISHL - Inventory of Chemical Substances	- Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- Listed on Inventory
New Zealand. Inventory of Chemical Substances	- Listed on Inventory
Taiwan. Chemical Substance Inventory (TCSI)	- Listed on Inventory
EU. European Registration, Evaluation, Authorization and Restriction of Chemical (REACH)	- When purchased from a Syensqo legal entity based in the EEA ("European Economic Area"), this product is compliant with the registration provisions of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt, and/or registered. When purchased from a legal entity outside of the EEA, please contact your local representative for additional information.

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet**

- C: Ceiling limit
- CN BEI: China. Biological Occupational Exposure Indices
- MAC: Maximum allowable concentration
- PC-STEEL: Permissible concentration - short term exposure limit
- PC-TWA: Permissible concentration - time weighted average
- STEL: Short-term exposure limit
- TWA: 8-hour, time-weighted average
- ADR: European Agreement on International Carriage of Dangerous Goods by Road.
- ADN: European Agreement on the International Carriage of Dangerous Goods by Inland Waterways.
- RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
- IATA: International Air Transport Association.
- ICAO-TI: Technical Instructions for Safe Transport of Dangerous Goods by Air.



- IMDG: International Maritime Dangerous Goods.
- TWA: Time weighted average
- ATE: Estimated value of acute toxicity
- EC: European Community number
- CAS: Chemical Abstracts Service.
- LD50: Substance that causes 50% (half) death in the test animals group (Median Fatal Dose).
- LC50: Substance concentration causing 50% (half) death in the test animals group.
- EC50: Effective Concentration of the substance causing the maximum of 50%.
- PBT: Persistent, Bioaccumulative and Toxic substance.
- vPvB: Very Persistent and Very Bioaccumulative.
- GHS/CLP/SEA: Classification, labeling, packaging regulation
- DNEL: Derived No Effect Level
- PNEC: Predicted No Effect Concentration
- STOT: Specific Target Organ Toxicity

Not all acronyms listed above are referenced in this SDS.

Further information

- Distribute new edition to clients

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in any other manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.

